

The following parts are included in the kit:

- (1) ea Front Panel
- (2) ea Mounting Brackets
- (4) ea m4 x 12 pan head Phillips screws
- (4) ea m4 X 10 flat head Phillips screws

**If the PPC currently has handles installed:** Remove them. Once the installed handles have been removed, the mounting brackets can be installed in their place using the (4) m4 x 12 pan head Phillips screws. Attach the front panel to the brackets using the (4) m4 x 12 flat head Phillips screws.

**If the panel has one or two option display cutouts:** Install them using the mounting hardware supplied with each display.

**NOTE:** It is recommended that the mounting hardware be used on the top and bottom of each display and NOT on the sides. Placing the mounting hardware on the side may interfere with the sides when sliding the system into a rack.

Depending on the mounting position of the system, it may be necessary to remove the stationary feet on the PPC. The bottom panel will need to be removed to get access to the screws securing the feet. Remove the (4) screws that secure the bottom panel. These screws are located under the adjustable feet. Pry up the flaps to get access to the screws. Remove the screws attaching the feet.

**If the PPC is equipped with an IEEE interface card:** Care must be taken when removing the bottom panel. The IEEE interface is mounting on the bottom panel and connected to the PPC via two ribbon cables and a power connector. After removing the (4) mounting screws and prior to removing the bottom panel away from the PPC, disconnect the two ribbon cables and power connector.

**IMPORTANT:** Note the correct position of the connectors to avoid installing them backwards during reassembly.