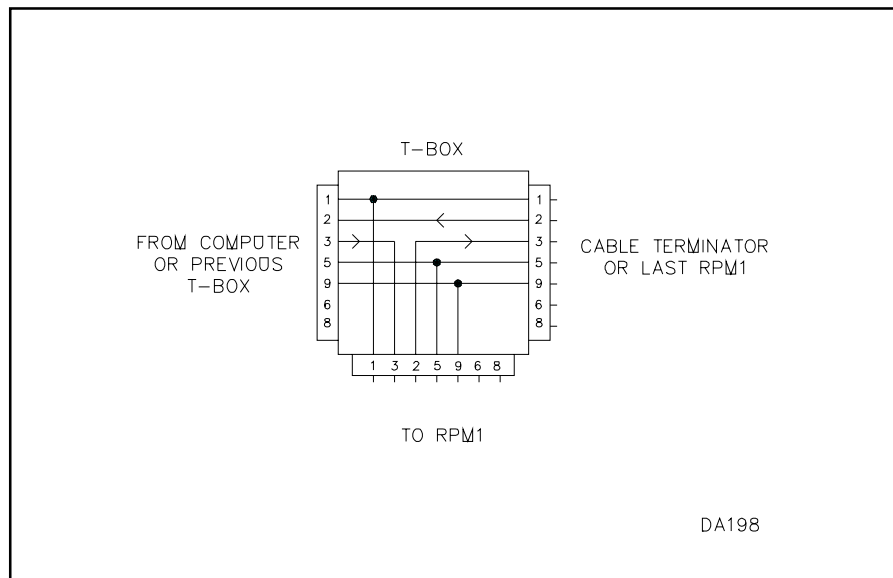


The RPM T-BOX is intended for chaining two or more RPMs to a single RS232 port. Up to 98 units may be run simultaneously in a loop.

Before setting up the loop, complete the following:

- ❶ Set all RPMs to the same baud rate before installing them in the loop.
- ❷ **IMPORTANT:** Two units at different baud rates can NOT communicate.
- ❸ Use the global ID command (\*9900ID) to auto number the units around the loop.
- ❹ Data can now be read from each unit.
- ❺ **IMPORTANT:** Remember that the units must be addressed correctly to insure that the date is valid.
- ❻ Refer to Figure 1.



**Figure 1.** Installing RPMs in a Loop

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